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## **Installation Guide for 1967-1972 GM Trucks**



### **Hardware and Parts List**

**NOTE: All motor mounts come with a lifetime warranty and free replacement upon return of any mount or bracket.**

<u>Quantity</u>	<u>Item</u>
2	Frame Brackets
2	Motor Mounts
1	Transmission Crossmember
1	Polyurethane Transmission Mount
4	3/8"-16 x 1" Transmission Crossmember to Frame Bolts
4	3/8" Flat Washers
4	3/8" Nylon Lock Nuts
2	1/2"-13 x 4" Motor Mount to Frame Bracket Bolts
2	1/2"-13 x 1" Frame Bracket to Frame Bolts
4	1/2" Nylon Lock Nuts
8	10mm-1.5 x 25mm (Allen Head) Engine Mount to Block Bolts

## Installation Notes

- This kit uses our LH8 oil pan kit. The truck oil pan can be used; however it hangs below the frame quite a bit (this is not suggested with lowered vehicles).
- Most OEM and after-market accessory drive systems can be used with this kit.
- Use of low mount a/c compressor will require custom made lines.

**Step 1:** Locate the Driver's Side (LEFT) and Passenger's Side (RIGHT) motor mounts and loosely bolt them to the engine using the supplied 10mm allen head bolts, now loosely bolt the Driver's Side (LEFT) and Passenger's Side (RIGHT) frame brackets to the engine mounts using the supplied ½"-13 x 4" long bolts and nylon lock nuts. (The bolts will tightened after the engine is set in place and everything is lined-up)

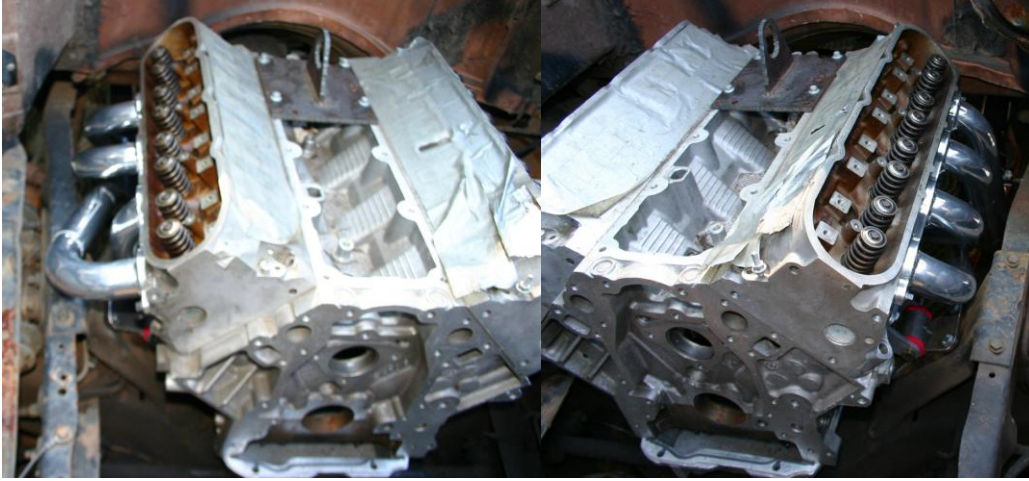


(Detailed view of driver's side motor mount and frame bracket on engine)



(Detailed view of passenger's side motor mount and frame bracket on engine)

**Step 2:** Lower the engine into the chassis and align the frame bracket to frame bolt holes and loosely install the 1/2"-13 x 1" bolts, flat washers and nylon lock nuts.



**Step 3:** Lift the rear of the transmission using a floor jack. Install the polyurethane transmission mount on the transmission, making sure that you install the provided plate between the mount and the transmission (this preloads the polyurethane mount). Slide the transmission crossmember into the chassis and bolt the mount loosely to the crossmember using the 7/16"-13 x 1" bolt and the 7/16" flat washer. Mark the crossmember mounting holes on the frame and drill them out with a 25/64" drill bit. Loosely install the crossmember to frame bolts (3/8"-16 x 1" bolts, flat washers and the 3/8"-16 nylon lock nuts).



**Step 4:** Once you have checked to make sure that everything is installed correctly and lined up go back and tighten the engine mount to block bolts, engine mount to frame bracket bolts, frame bracket to frame bolts, transmission mount to transmission bolts, transmission mount to crossmember bolts and transmission crossmember to frame bolts.



**The Muscle Rod line of headers from Husler is designed to bolt in with this kit for an easy bolt in install with great performance and fitment.**

Road test your vehicle to familiarize yourself with it's new handling characteristics. BRP cannot supervise your installation of these parts and systems cannot be held responsible more than the cost of the kit and/or parts. The vehicle should be operated normally. Contact BRP if you need anything or if we can be of assistance. (Check the BRP web site for additional help).

**Thank you for purchasing a Muscle Rod conversion kit proudly made in the USA.**